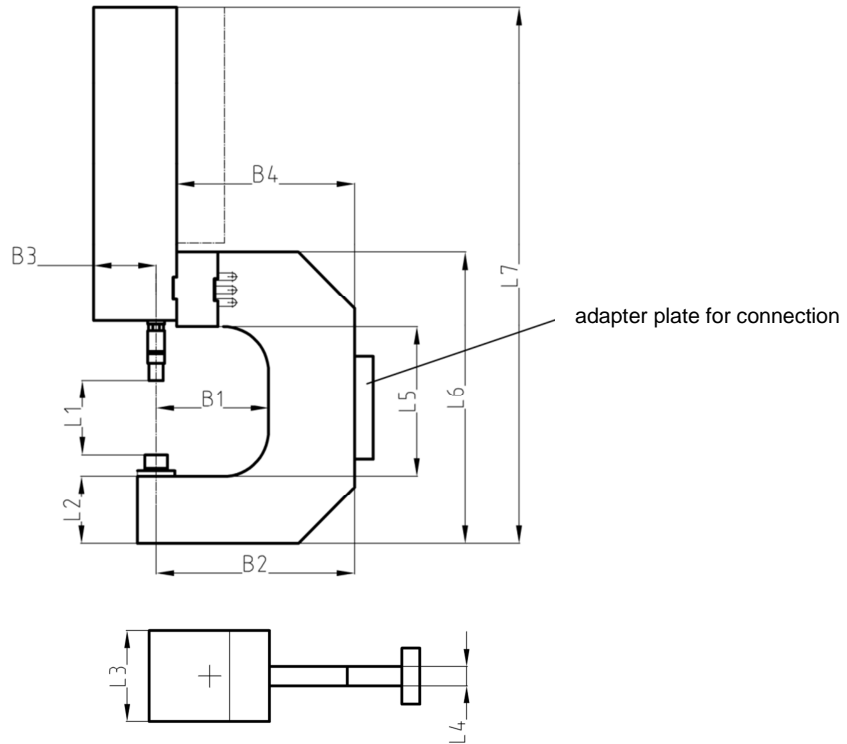
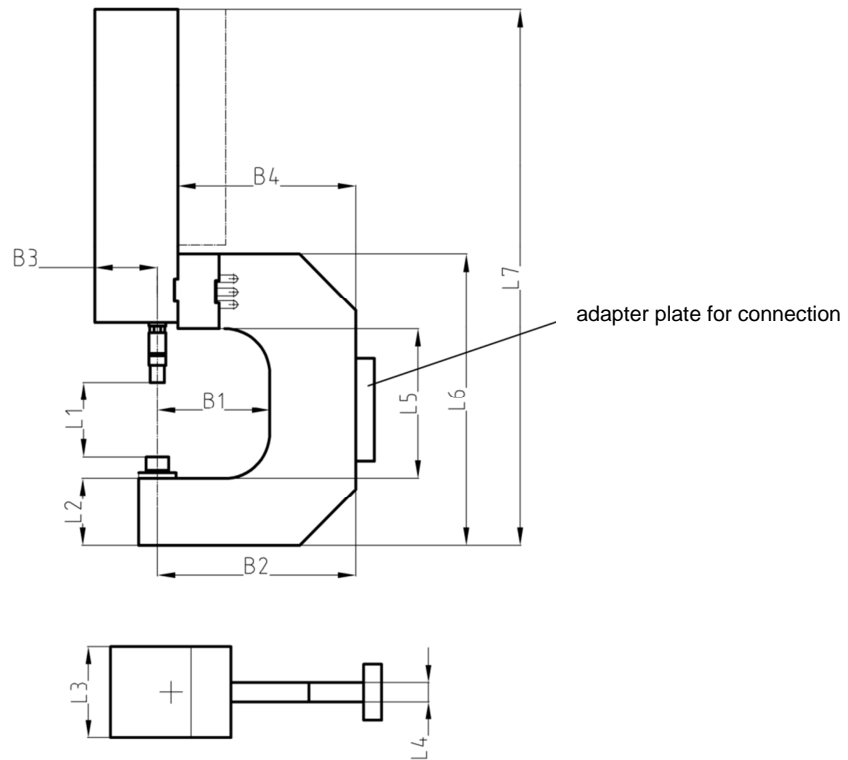


# Modular C-frame welding unit CBMZ



C-frame type	Throat depth [mm] B1	Nominal stroke [mm] L1	Force [kN]	Process	Power cylinder type	Model no.	B2 [mm]	B3 [mm]	B4 [mm]	L2 [mm]	L3 [mm]	L4 [mm]	L5 [mm]	L6 [mm]	L7 [mm]
CBMZ	400	200	4		MZ 40		680	50	630	210	45	55	500	910	1155
CBMZ	400	200	10		MZ 63		680	80	600	210	60	55	500	910	1210
CBMZ	400	200	15		?		680	-	-	210	-	55	500	910	-
CBMZ	400	200	25		MZ 80		680	105	580	210	80	55	500	910	1300
CBMZ	500	200	4		MZ 40		800	50	750	250	45	55	500	970	1215
CBMZ	500	200	10		MZ 63		800	80	720	250	60	55	500	970	1270
CBMZ	500	200	15		?		800	-	-	250	-	55	500	970	-
CBMZ	500	200	25		MZ 80		800	105	700	250	80	55	500	970	1360
CBMZ	600	200	4		MZ 40		970	50	920	270	45	55	500	1020	1265
CBMZ	600	200	10		MZ 63		970	80	890	270	60	55	500	1020	1320
CBMZ	600	200	15		?		970	-	-	270	-	55	500	1020	-
CBMZ	600	200	25		MZ 80		970	105	870	270	80	55	500	1020	1410
CBMZ	200	300	4		MZ 40		400	50	350	150	45	55	600	950	1295
CBMZ	200	300	10		MZ 63		400	80	320	150	60	55	600	950	1350
CBMZ	200	300	15		?		400	-	-	150	-	55	600	950	-
CBMZ	200	300	25		MZ 80		400	105	300	150	80	55	600	950	1440
CBMZ	300	300	4		MZ 40		550	50	500	180	45	55	600	980	1325
CBMZ	300	300	10		MZ 63		550	80	470	180	60	55	600	980	1380
CBMZ	300	300	15		?		550	-	-	180	-	55	600	980	-
CBMZ	300	300	25		MZ 80		550	105	450	180	80	55	600	980	1470
CBMZ	400	300	4		MZ 40		680	50	630	210	45	55	600	1010	1355
CBMZ	400	300	10		MZ 63		680	80	600	210	60	55	600	1010	1410
CBMZ	400	300	15		?		680	-	-	210	-	55	600	1010	-
CBMZ	400	300	25		MZ 80		680	105	580	210	80	55	600	1010	1510
CBMZ	500	300	4		MZ 40		800	50	750	250	45	55	600	1070	1415
CBMZ	500	300	10		MZ 63		800	80	720	250	60	55	600	1070	1470
CBMZ	500	300	15		?		800	-	-	250	-	55	600	1070	-
CBMZ	500	300	25		MZ 80		800	105	700	250	80	55	600	1070	1570
CBMZ	600	300	4		MZ 40		970	50	920	270	45	55	600	1120	1465
CBMZ	600	300	10		MZ 63		970	80	890	270	60	55	600	1120	-
CBMZ	600	300	15		?		970	-	-	270	-	55	600	1120	1520
CBMZ	600	300	25		MZ 80		970	105	870	270	80	55	600	1120	1620

# Modular C-frame welding unit CBMZ



C-frame type	Throat depth [mm]	B1	Nominal stroke [mm]	L1	Force [kN]	Process	Power cylinder type	Model no.	B2 [mm]	B3 [mm]	B4 [mm]	L2 [mm]	L3 [mm]	L4 [mm]	L5 [mm]	L6 [mm]	L7 [mm]
CBMZ	200		100		4		MZ 40		380	50	330	150	45	55	400	750	895
CBMZ	200		100		10		MZ 63		380	80	300	150	60	55	400	750	950
CBMZ	200		100		15		?		380	-	-	150	-	55	400	750	-
CBMZ	200		100		25		MZ 80		380	105	280	150	80	55	400	750	1040
CBMZ	300		100		4		MZ 40		530	50	480	180	45	55	400	780	925
CBMZ	300		100		10		MZ 63		530	80	450	180	60	55	400	780	980
CBMZ	300		100		15		?		530	-	-	180	-	55	400	780	-
CBMZ	300		100		25		MZ 80		530	105	430	180	80	55	400	780	1070
CBMZ	400		100		4		MZ 40		680	50	630	210	45	55	400	810	955
CBMZ	400		100		10		MZ 63		680	80	600	210	60	55	400	810	1010
CBMZ	400		100		15		?		680	-	-	210	-	55	400	810	-
CBMZ	400		100		25		MZ 80		680	105	580	210	80	55	400	810	1100
CBMZ	500		100		4		MZ 40		780	50	730	230	45	55	400	830	975
CBMZ	500		100		10		MZ 63		780	80	700	230	60	55	400	830	1030
CBMZ	500		100		15		?		780	-	-	230	-	55	400	830	-
CBMZ	500		100		25		MZ 80		780	105	680	230	80	55	400	830	1120
CBMZ	600		100		4		MZ 40		930	50	880	270	45	55	400	920	1065
CBMZ	600		100		10		MZ 63		930	80	850	270	60	55	400	920	1120
CBMZ	600		100		15		?		930	-	-	270	-	55	400	920	-
CBMZ	600		100		25		MZ 80		930	105	830	270	80	55	400	920	1210
CBMZ	200		200		4		MZ 40		380	50	330	150	45	55	500	850	1095
CBMZ	200		200		10		MZ 63		380	80	300	150	60	55	500	850	1150
CBMZ	200		200		15		?		380	-	-	150	-	55	500	850	-
CBMZ	200		200		25		MZ 80		380	105	280	150	80	55	500	850	1240
CBMZ	300		200		4		MZ 40		530	50	480	180	45	55	500	880	1125
CBMZ	300		200		10		MZ 63		530	80	450	180	60	55	500	880	1180
CBMZ	300		200		15		?		530	-	-	180	-	55	500	880	-
CBMZ	300		200		25		MZ 80		530	105	430	180	80	55	500	880	1270