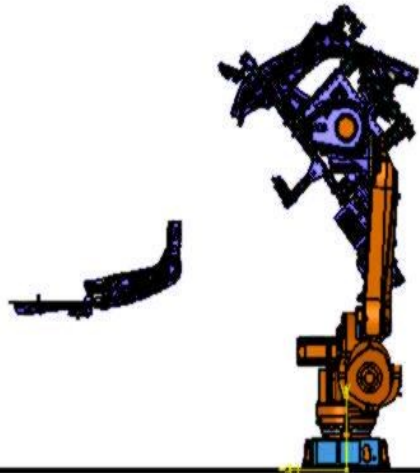


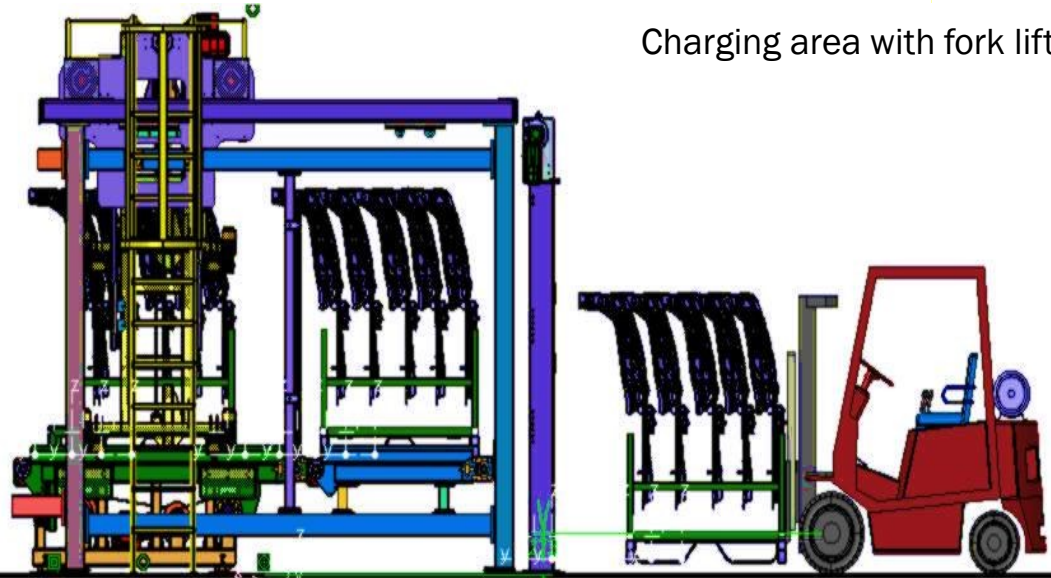
Changing system for component parts container

Unloading area with robot



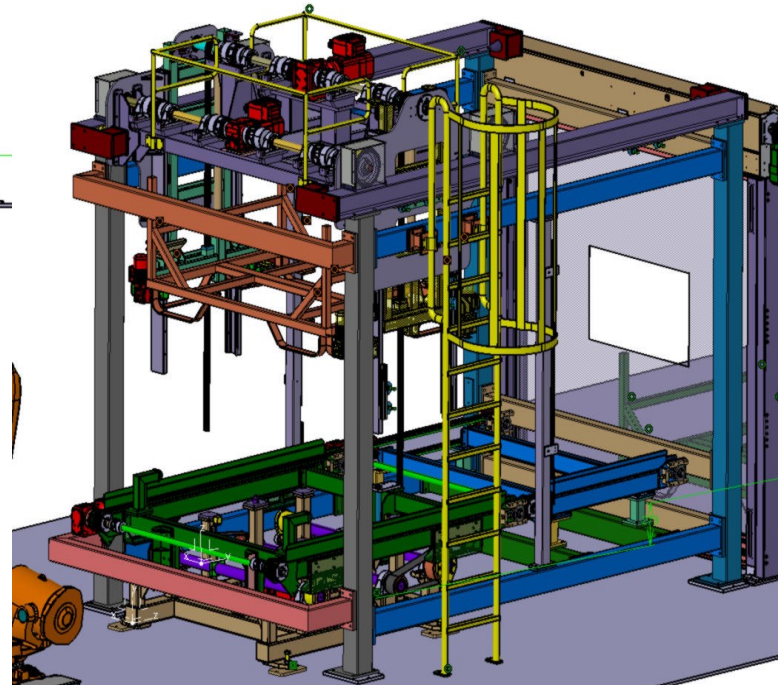
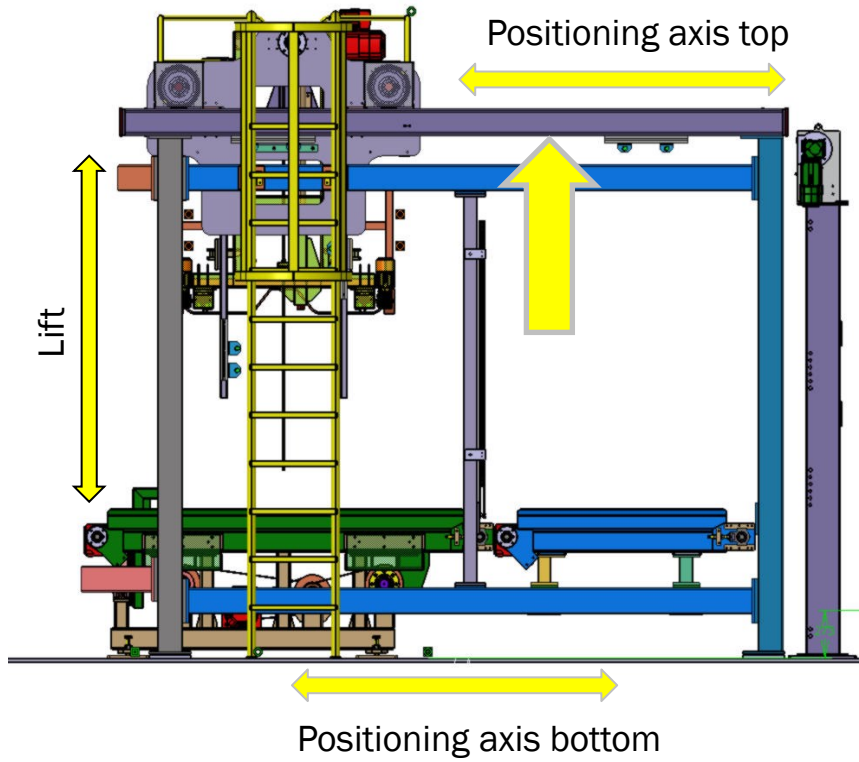
Robot cell

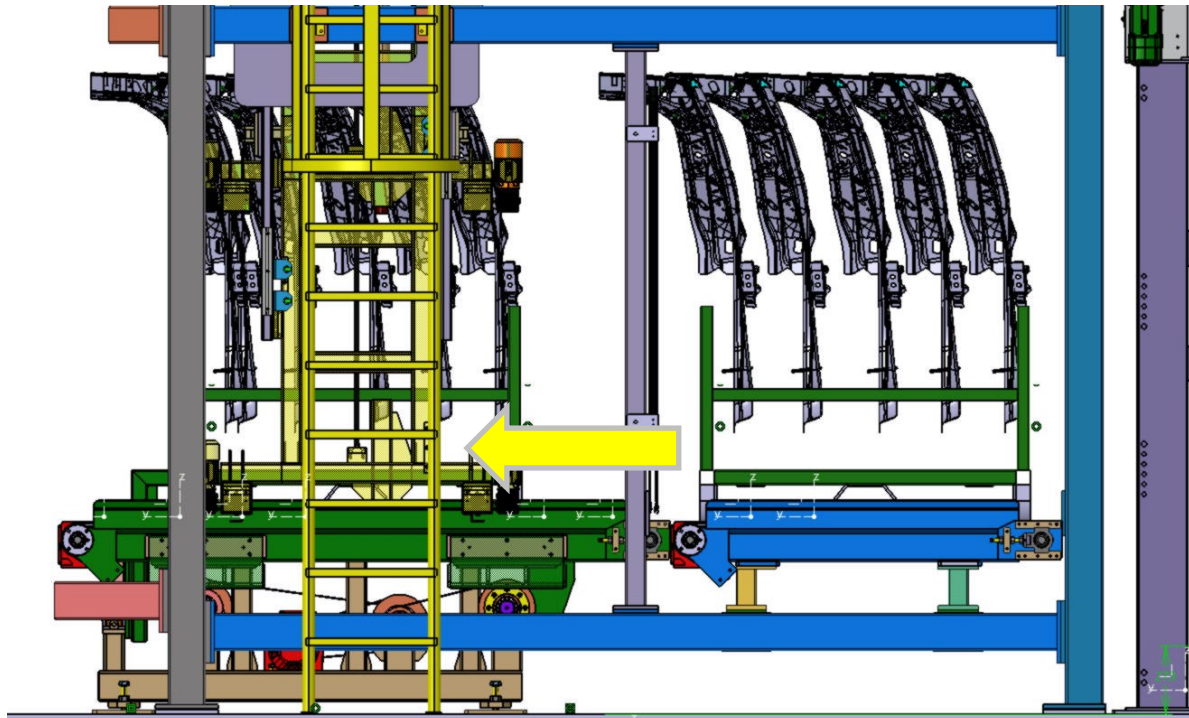
Charging area with fork lift



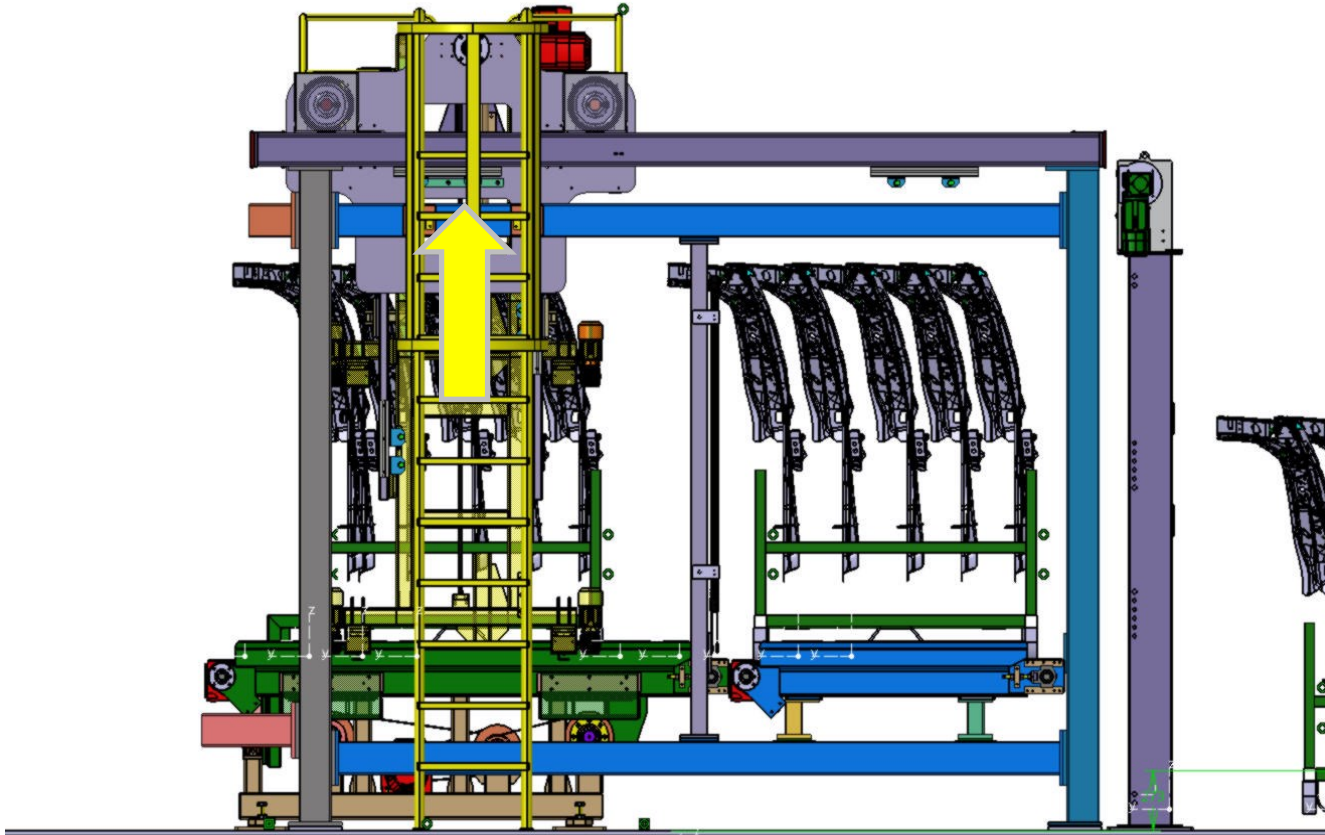
Container changing system
in which the full container
are led to the robot and the
empty containers are
transported to the removal.

Driveway

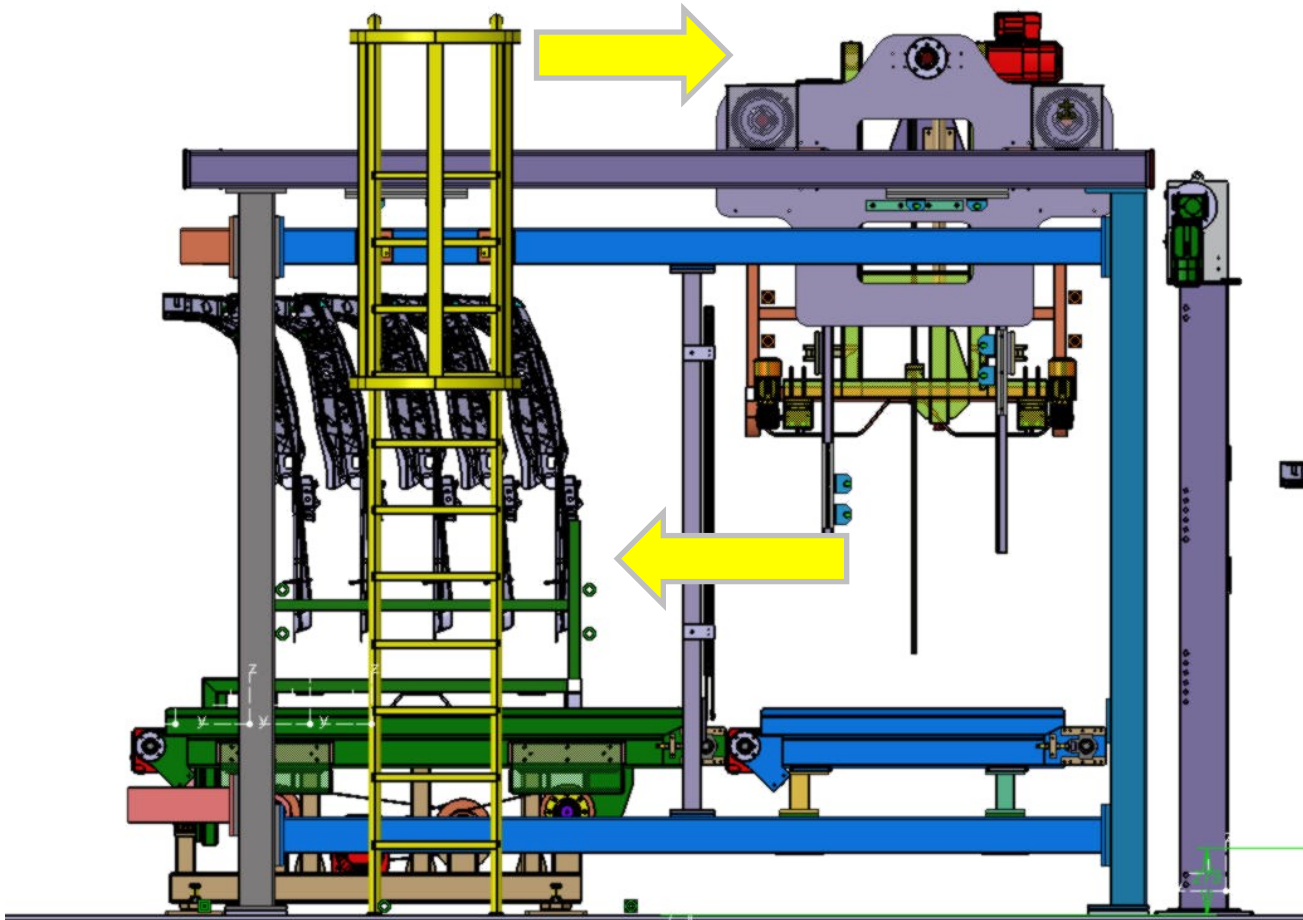




The full container is traversed into the operating position and locked.



The empty container is lifted by the lift by 1,200 mm.



The empty container is moved to the right side and simultaneously a container filled with component parts moves below to the left side and is locked in this position.

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